



Polyethylene

55 GALLON L-1 TIGHT HEAD SHIPPING CONTAINER

Features:

- *The industry standard.*
- *Original Single L-Ring design offers the best in material handling, and long service life.*
- *Optimally drainable.*
- *Bottom handhold for easy handling.*
- *Same dimensions as a steel drum for standardized handling and conveying.*
- *Complies with FDA regulations for food and drugs.*



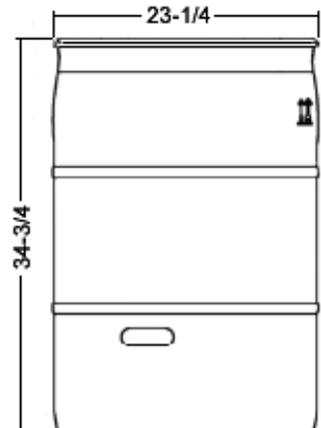
Description:

The L-1 55-gallon tight head container is the industry standard, chosen by packaging professionals nationwide for its highest levels of performance and value.

Dimensions:

Height:
34-3/4-in. (883 mm)

Diameter:
23-1/4-in. (591 mm)



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A blow molded, high molecular weight, high density polyethylene container. This container is designed to conform to UN recommendations for plastic drums.



Quality:

All Mauser Corp. products are manufactured under a total quality system that minimizes variation and waste. To ensure process integrity, applicable methods including statistical techniques have been applied to meet all requirements. Applicable methods are: Monitoring and Measurement of process and product, Customer Satisfaction, Internal auditing, Analysis of Data, Continual Improvement including Corrective and Preventative Action. Our manufacturing plants are certified to ISO 9001:2000* standards.

DOT: Std: UN 1H1/Y1.8/100 Vented: UN 1H1/Y1.4/100 TC Reg: 2-158,2-1273,2-1616,2-1685	Capacity: 55 gallons (208 liters) Height: 34-3/4-in. (883 mm) Diameter: 23-1/4-in. (591 mm)	Min. Wall Thickness: 0.087-in. (2.2 mm) Ocean Cube (Tweed's Accurate): 10.7 ft ³ Nominal Tare Weight: 21.5 lbs. (9.8 kg)
Colors: Std: Black, Blue, Natural FDA: Blue, Natural		

Closures:

Part Num	Description	Torque (ft-lbs)	Torque (N-m)	
L10	2-in. Am. Buttress plug	20	27	STD
L16	2-in. NPS plug with 3/4-in. center reducer & faucet carrier	20	27	STD

Gaskets:

Part Num	Description			
C31EP-TR	3/4-in. NPS EPDM gasket (for L10/A39 vent)			Avail
L11EP	2-in. EPDM gasket for Am. Buttress plug			STD
L12EP	2-in. EPDM gasket for NPS plug			STD

Vents:

Part Num	Description	Torque (ft-lbs)	Torque (N-m)	
L10/A39	2-in. Am Buttress plug with 3/4-in. microporous vent installed	20/7	27/9	Avail
L10V	2-in. Am. Buttress with built in microporous vent	20	27	Avail
L16V	2-in. NPS plug with built in microporous vent	20	27	Avail

Tamper Resistant Cap Seals and Covers:

Part Num	Description			
D13-4	2-in. blue all plastic dust cover			Avail
DLOC-X	2-in. tamper-resistant Del-Loc Extra			Avail
L13	2-in. yellow plastic snap-on sealing cap (US closures)			Avail
L13W	2-in. white plastic snap-on sealing cap (US closures)			Avail
L15	2-in. white plastic sealing cap with aluminum crimp ring			Avail
L23-6	2-in. black dustcover			Avail

Embossing:

Custom embossing available.
Minimum quantities required

Handling:

Integrally molded top ring facilitates handling using "parrot's beak" assembly, side grabber, hoist, forklift, and hand truck.

Truckload Quantities:

48-foot: 297-309 units
53-foot: 336-351 units
57-foot: 384-399 units

ALTERNATIVE SPECIALITY CLOSURES AND GASKETS FOR UNUSUAL APPLICATIONS ARE AVAILABLE.



Mauser Corp.
ISO 9001:2000



FOOTNOTES:

The information in this document provides a general description of a Mauser Corp. product. It is not a comprehensive specification guide. It is the customer's sole responsibility to ensure that the Mauser Corp. packaging selected is capable of safely containing the product to be packaged. All dimensions shown are nominal. Speak with a Mauser Corp. representative for exact specifications prior to ordering specialized equipment or using on automated filling lines. Containers should not be pressurized or used as long-term storage containers.

*ISO 9001:2000, registered by Underwriters Laboratories, Inc. to manufacturing sites. Multiple file numbers utilized.
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