



Heel Measurement Table

Measurements are taken on the outside of the bottle at the valve area. We chose not to measure from the filling hole (center) because that would require opening every unit with excess heel. This will require a tool, a dipstick, cleaning supplies and a collection container for contaminated rags. Measurements from the filling hole vs. the bottle exterior do not match.

* Heel between 10 gal and lowest marking will be our best and fairest estimate

IMACC Corporation Heel Measurement Table

1" 3 gal.
 1 1/2" 5 gal
 2" 10 gal

Measure 10 gal-lowest emb. bottle mark
 Bottle mark: 25 gal+

IMACC Corporation will charge for excess heel for any non-haz heel over 1" (3 gal.). Some contractual obligations could override this policy



Uncontrolled copy - may be out of date

Doc #	Issue Date	Revision	Authority	Page
4.2 F-1	8/29/2003	"A"	S. Reynolds	1 of 1